Operation Manual

MINI100HA & MINI60A

Video link & QR code

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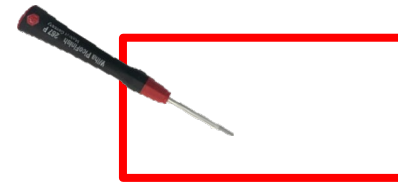VII. How to operate Heater

I. Preparation
- Default setting for Universal holder (Screw Fixed)

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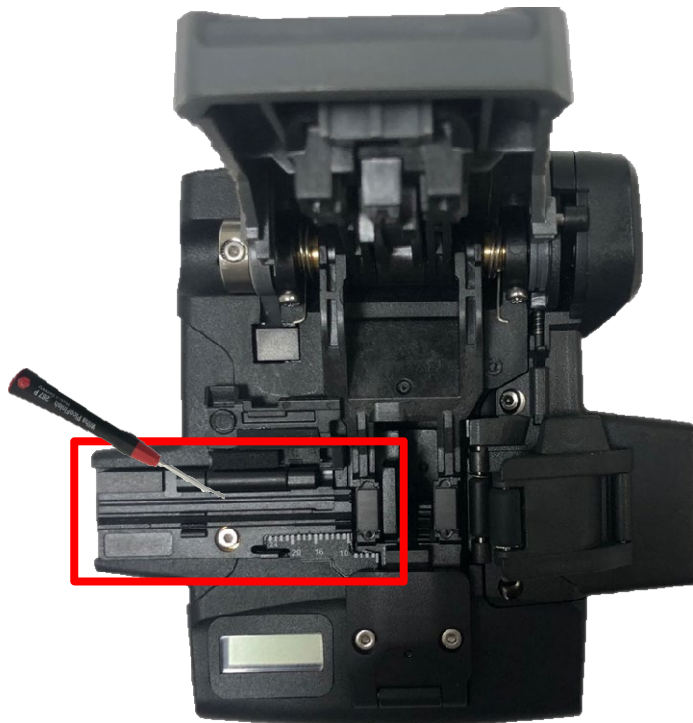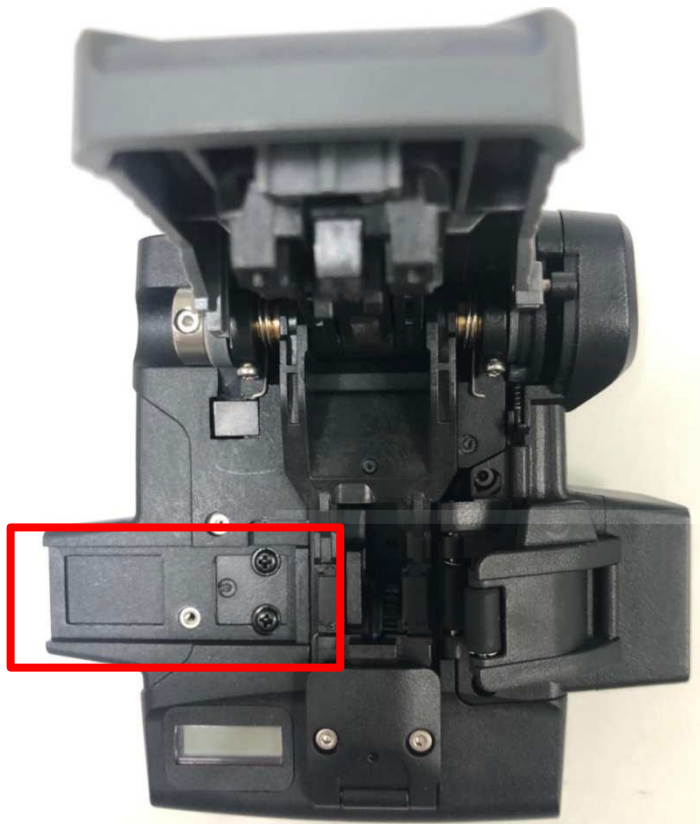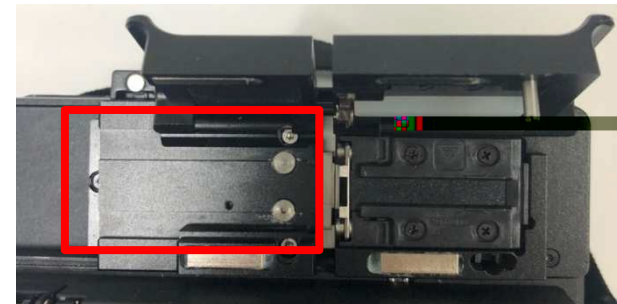
- Cleaver

- Splicer

I. Preparation
- Default setting for detachable holder

- Cleaver

- Stripper

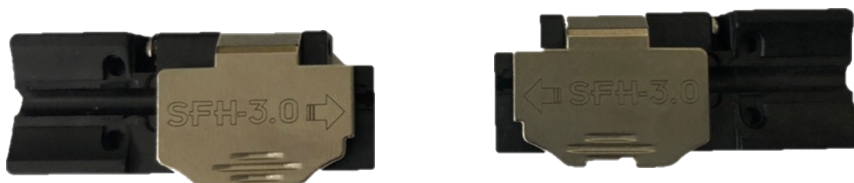- Splicer

I. Preparation
- Holder set per cable type

- **Detachable** holder (Basic kit in the package)
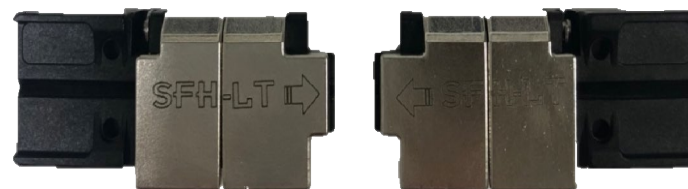 Applicable for 250Um bare fiber

- **Detachable** holder (Optional)
  Applicable for 900Um loose buffered cable

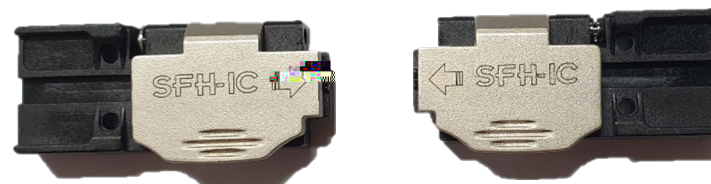- **Detachable** holder (Basic kit in the package)
  Applicable for 900Um tight buffered cable

- **Detachable** holder (Optional)
  Applicable for Rectangular Drop cable
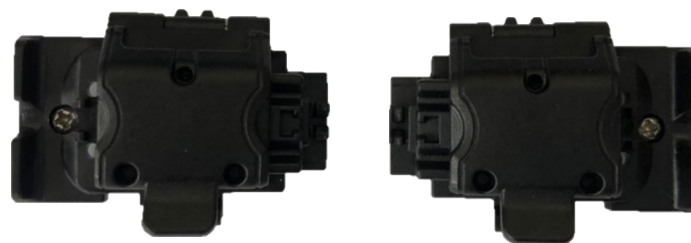

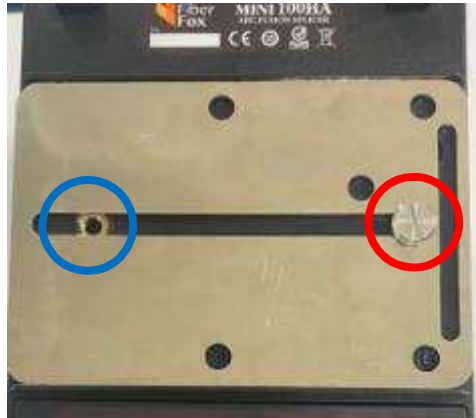- **Detachable** holder (Optional)
  Applicable for 2.0~3.0mm indoor cable

- **Screw Fixed** type Universal holder (Optional)
  Applicable for 250Um~3.0mm tight buffered cable

- Screw out a bolt in the blue circle.
- Loosen a bolt in the red circle.

- Slide the tray all the way to the right

- Tightens the screw in the red circle to lock

- Put the other screw back in the hole
  in the blue circle.

II. How to attach MINI60A to MINI100HA
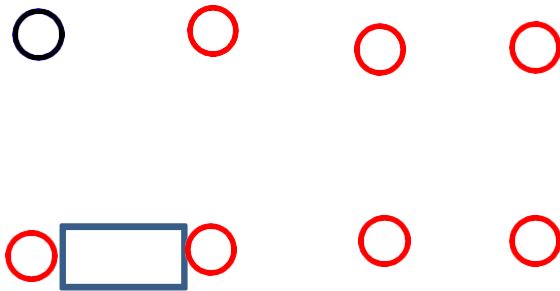
- Place Mini60A over the tray.
- make sure the four spot rubber feet match with the holes on the tray.
- The cleaver is securely attached with a magnet plate.

- Slide a safety lock to the right to unlock the cleaver

IV. How to set Stripping / Splicing / Heating Mode

1. Turn on the machine

2. Click 'Strip Mode' and choose one.

2. Click 'Splice Mode' and choose one.

2. Click 'Heater Mode' and choose one.

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IV. How to operate Stripper

** Fiber preparation refer to the left picture.
   (Required stripping length : 2.5 ~ 3㎝)

2.5 to 3㎝

- Press a button 'Strip' for warm-up

- Red light will be on : it means 'warming up'

Wait 20Sec.

- Turns to Green : it means 'warmed up'
- Green light = Good to go

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- Open the stripper covers
- Place the holder with fiber on the stripper

- Close the left cover
  (It helps the fiber keeps appropriate position)

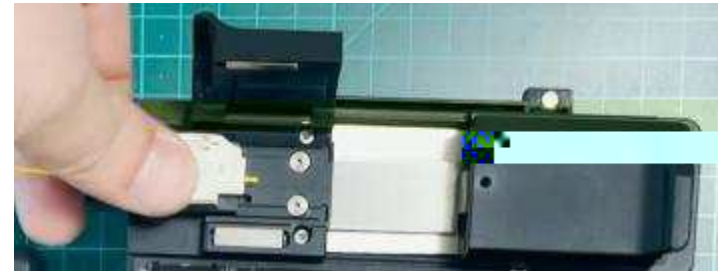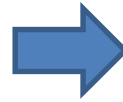- Stripping process is made automatically.

- Close the right cover
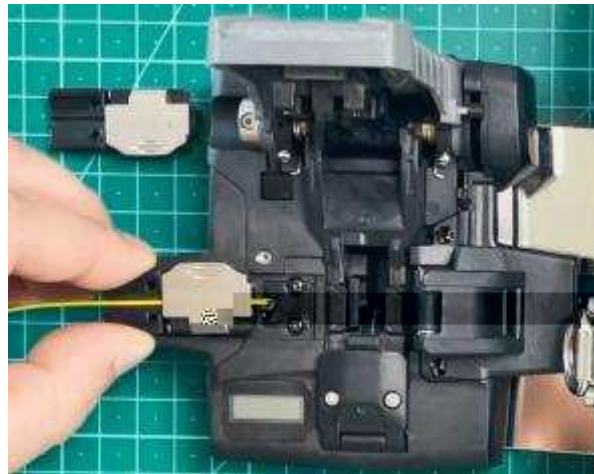
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- After stripping process, open the left cover

- Take the holder out

- Place the holder over the cleaver rail
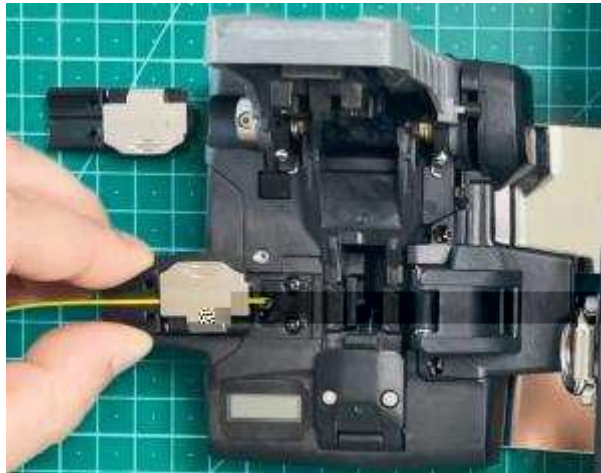
IV. Stripper_Cleanning and re-positioning

- Open the right cover

- The left module automatically comes back and it is ready for the next stripping.

- Please clean the plate with a brush
  * the brush is in the package *

V. How to operate Cleaver_with detachable holder

- Place the holder over the cleaver rail

Magnetic Plate

* Magnetism between holder and cleaver is guiding you the appropriate fiber position

Magnetic bolts

- Press the cover then cleaving process is done

VI. How to operate Splicer

- After cleaving, take the holder out

- Place the holder with fiber

  on the right side of the splicer rail

- Repeat the same process

  for the left rail.

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- When the both side fibers are placed on the splicer,

- Close the cover

- it automatically process the splicing

- *You can also set manual to check and decide in each step of the process*

VII. How to operate Heater

- After splicing,
  prepare a protective sleeve

- Open the splicer cover

- Open the holder cover on both side

VII. How to operate Heater

- Open the heater cover and take the spliced fiber with the protection sleeve positioned in the middle

- Put it into the heater and the heater cover will be closed

- Press a button 'Heat', then it starts heating process with red light on.

- Red light will be off when it is done.
- Take the fiber out and check.